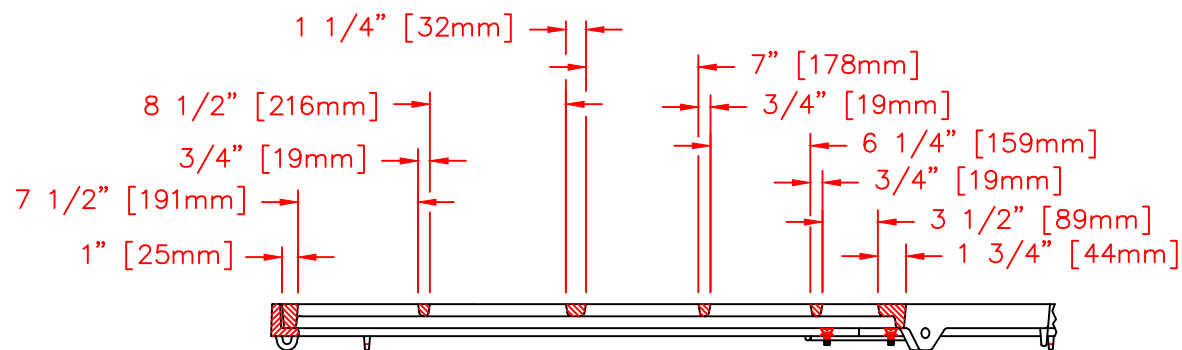
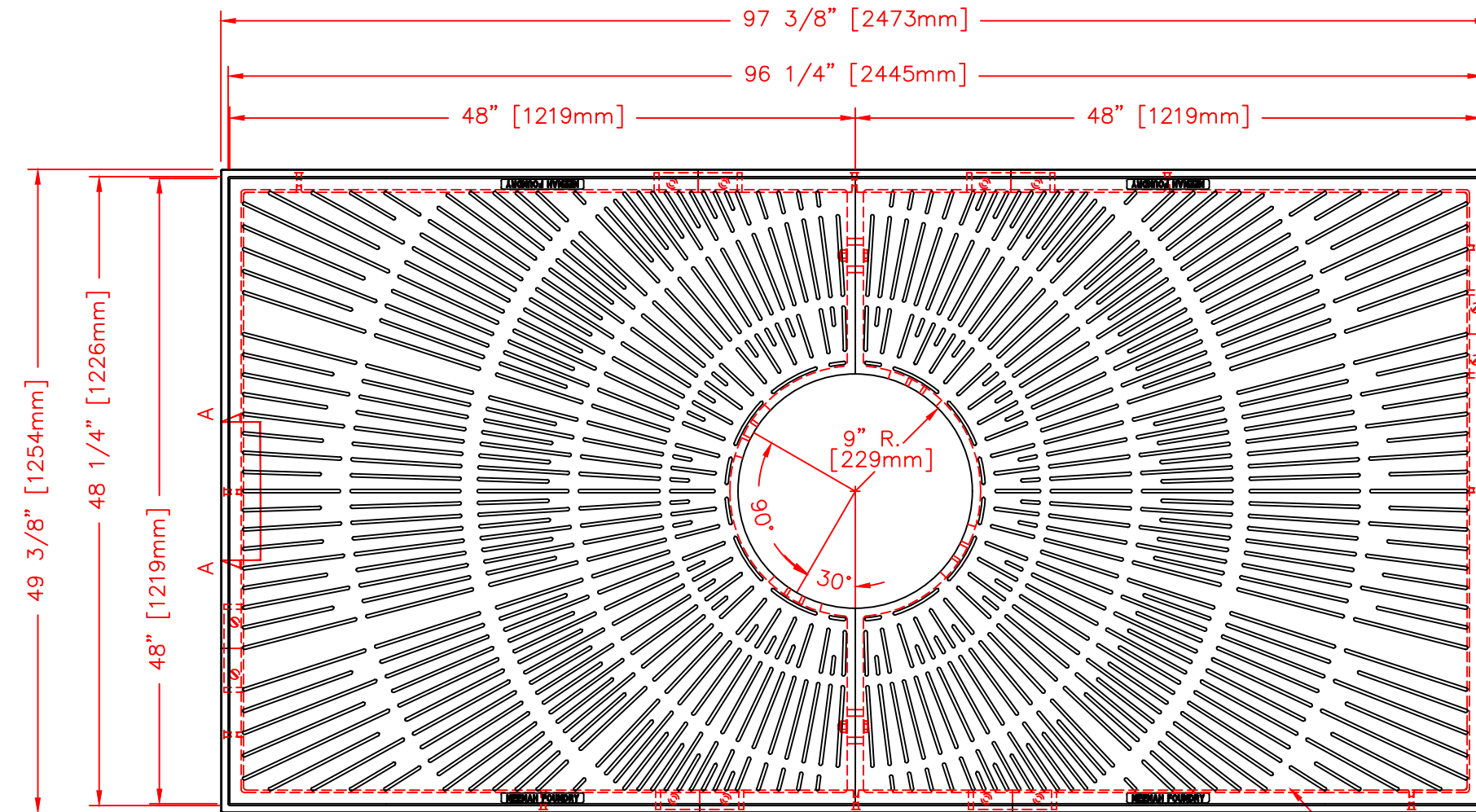
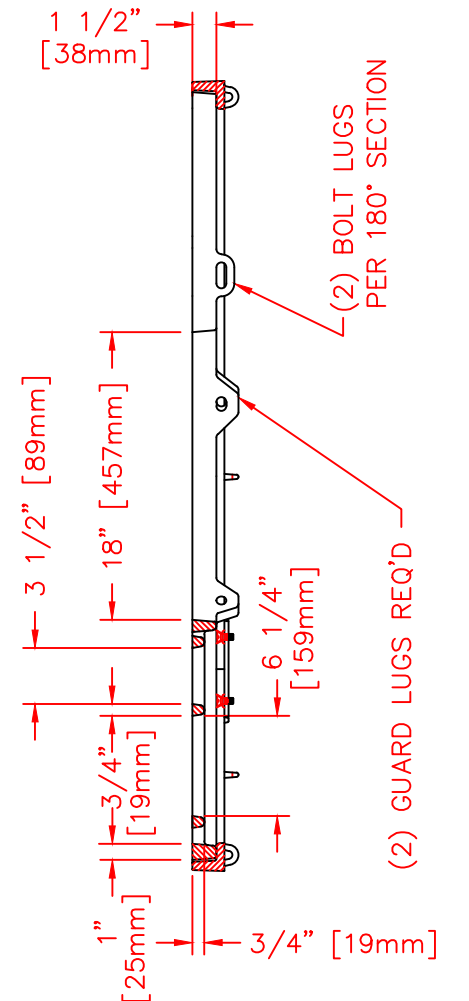
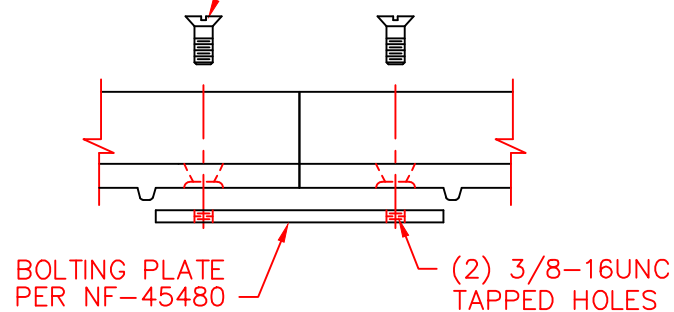




ALL SLOTS ARE 1/4" [6mm] WIDE MAX.

FRAMES ARE ASSEMBLED USING
A 6" x 1 1/4" x 1/4" THICK
STEEL PLATE BOLTED TO FRAME
w/ (2) 3/8-16UNC X 1 STL.
FLAT HD. CAP SCREWS



SECTION B-B
SCALE 1:4

NOTE: ALL DIMENSIONS SHOWN ARE IN ENGLISH AND [METRIC]
COMPONENT NOS.: TREE GRATE (2) PCS. 8815-0006
FRAME (2) PCS. 8500-7272; (2) PCS. 8500-4872;
(2) PCS. 8500-2400 STRAIGHT PC. 24" LONG
MATERIAL: CAST GRAY IRON ASTM A-48, CLASS 35B
FINISH: NO PAINT
WEIGHT: 800# PER SET
WAS T676

DATE	REVISION	INT
10/01/2012	CORRECTED THE BOLT LUG LOCATION	CAG
09-30-2005	CHANGED THE FRAME SIDE PCS.	ELR
09-03-2002	CORRECT GUARD LUGS PER B.R.	CSK

DR.	MAG
CH.	
APP.	
DATE	08-20-2002

SCALE
1"=1'-0"
DIM CHK.

TITLE:	R-8815-A TREE GRATE W/18" OPENING AND FRAME
NEENAH FOUNDRY COMPANY NEENAH WISCONSIN 54956	NEF-8815 310 B