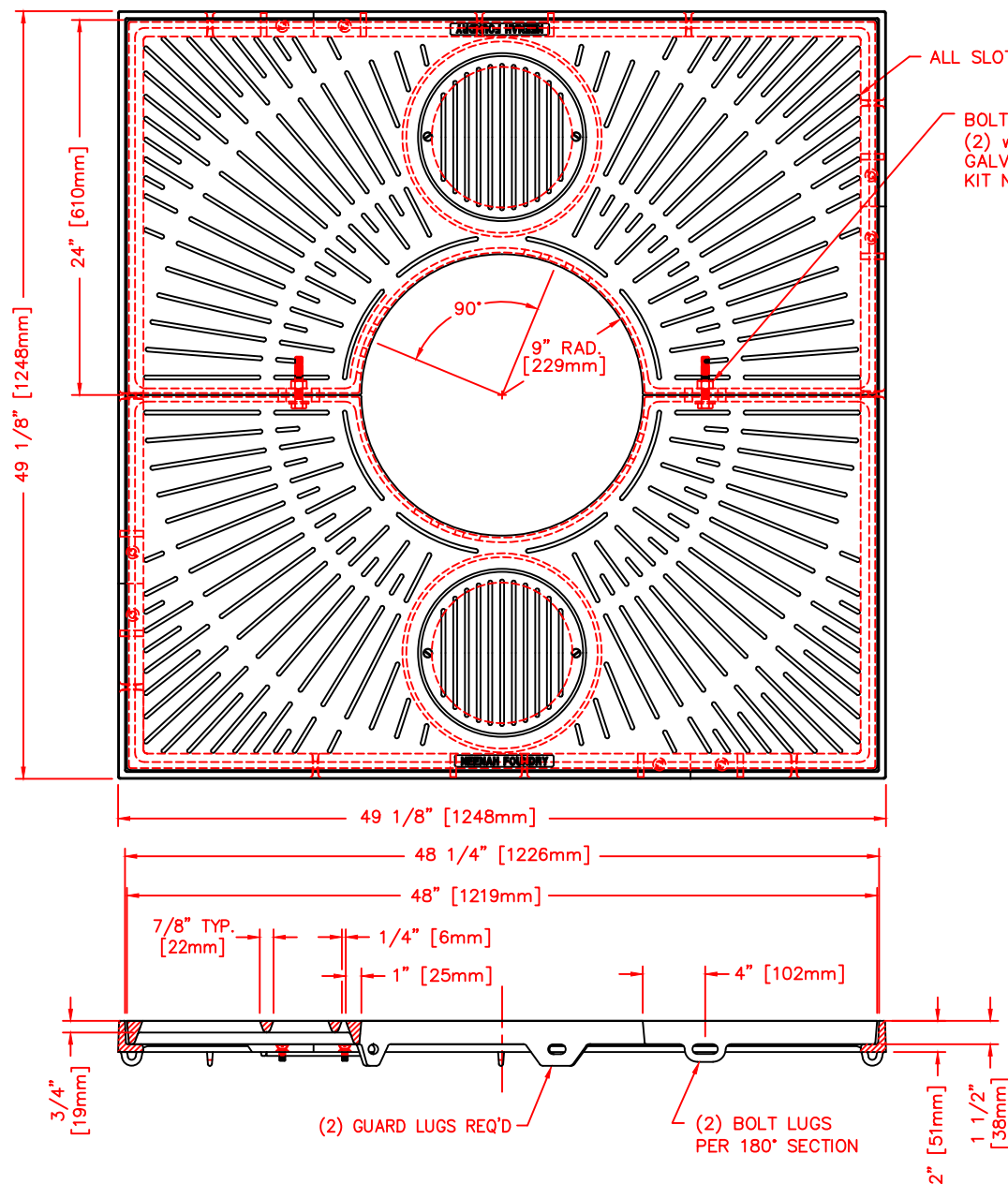
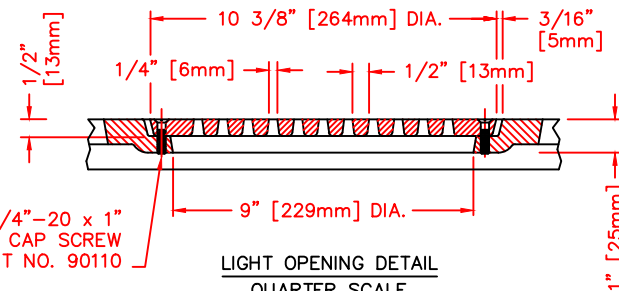




ALL SLOTS ARE 1/4" [6mm] WIDE MAX.

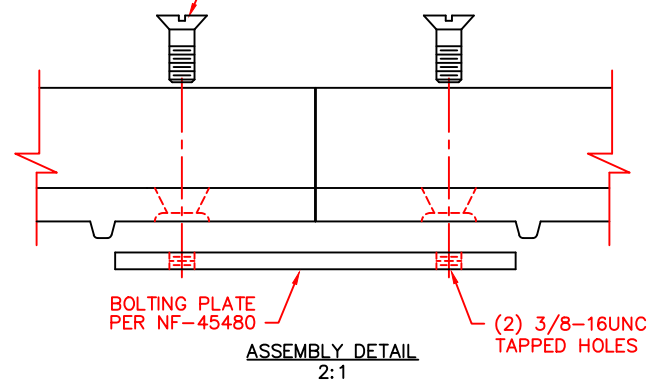
BOLT TREE GRATE HALVES TOGETHER
(2) w/ 1/2"-13 x 3" STNL. STL. HEX BOLT,
GALV. WASHER AND HEX BOLT
KIT NO. 95880

(2 PER GRATE) 1/4"-20 x 1"
STNL. STL. FLAT HEAD CAP SCREW
KIT NO. 90110



LIGHT OPENING DETAIL
QUARTER SCALE

FRAMES ARE ASSEMBLED USING
A 6" x 1 1/4" x 1/4" THICK
[152mm x 32mm x 6mm]
STEEL PLATE BOLTED TO FRAME
w/ (2) 3/8-16UNC x 1 STNLS
STL. FLAT HD. CAP SCREWS



ASSEMBLY DETAIL
2:1

NOTE: ALL DIMENSIONS SHOWN ARE IN ENGLISH AND [METRIC]
COMPONENT NOS.: (4) FRAME 8500-4848, (2) TREE GRATES 8706-0009,
(2) LIGHT GRATE 8718-0004
MATERIAL: CAST GRAY IRON ASTM A-48, CLASS 35B
FINISH: NO PAINT
WEIGHT: FRAME 20# EA., TREE GRATE 168# EA., LIGHT GRATE #7 EA.

DR.	KMH	SCALE	TITLE:
CH.		1/8"=1"	R-8706-A
APP.		DIM CHK.	FRAME AND TREE GRATE ASSEMBLY
DATE	01-11-2000		NEENAH FOUNDRY COMPANY NEENAH WISCONSIN 54956
			NF-8706 325 B