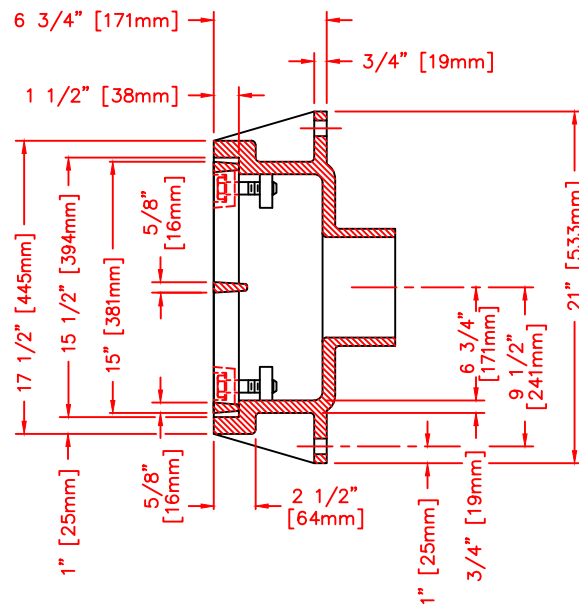
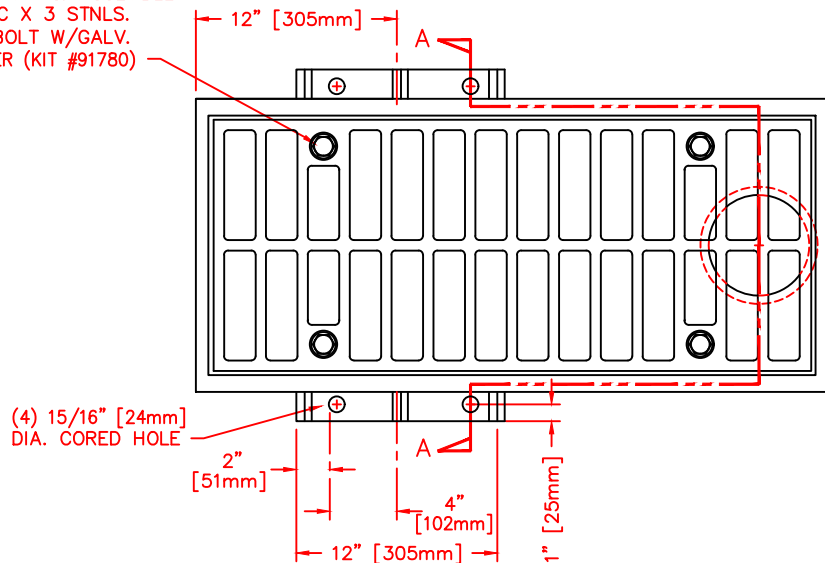
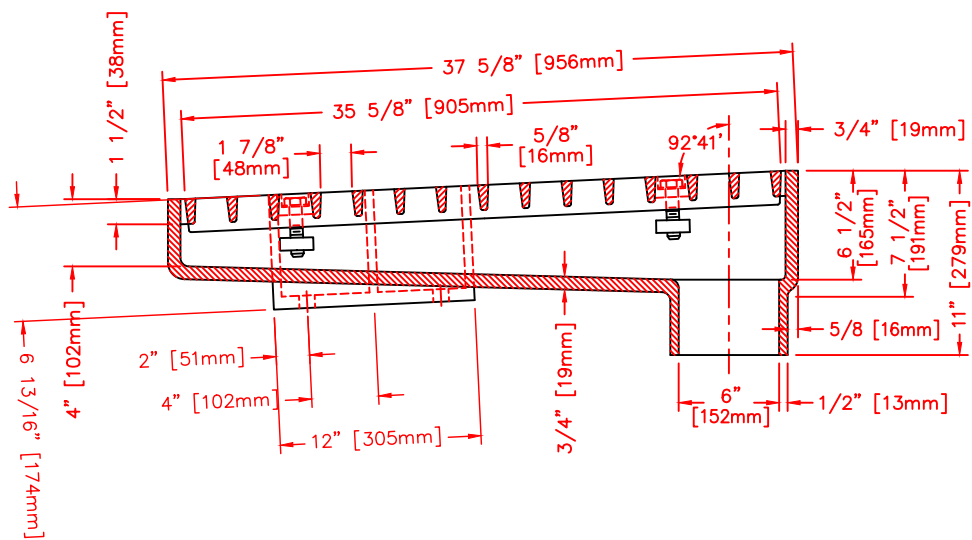


(4) DRILL, TAP & ASSEMBLE
3/4-10UNC X 3 STNLS.
STL. HEX BOLT W/GALV.
FLAT WASHER (KIT #91780)



SECTION A-A



NOTE: ALL DIMENSIONS SHOWN ARE IN ENGLISH AND [METRIC].
COMPONENT NO'S: FRAME 4014-0074, GRATE 4014-0005
MATERIAL: FRAME - CAST GRAY IRON ASTM A-48, CLASS 35B
GRATE - CAST DUCTILE IRON ASTM A-536, GRADE 80-55-06
FINISH: NO PAINT
WEIGHT: FRAME 312#, GRATE 83#

DR. E. REMME				SCALE 1/8"=1"		TITLE: R-4014-C1 D.I. GRATE AND G.I. SCUPPER	
CH.				DIM CHK.		NEENAH FOUNDRY COMPANY	
APP.				DATE 8-19-97		NF-4014 605 B	
DATE 11-13-2018				UPDATED BOLTING		RKB SPT SPT	
REVISION				DR CH APP		NEENAH WISCONSIN 54956	