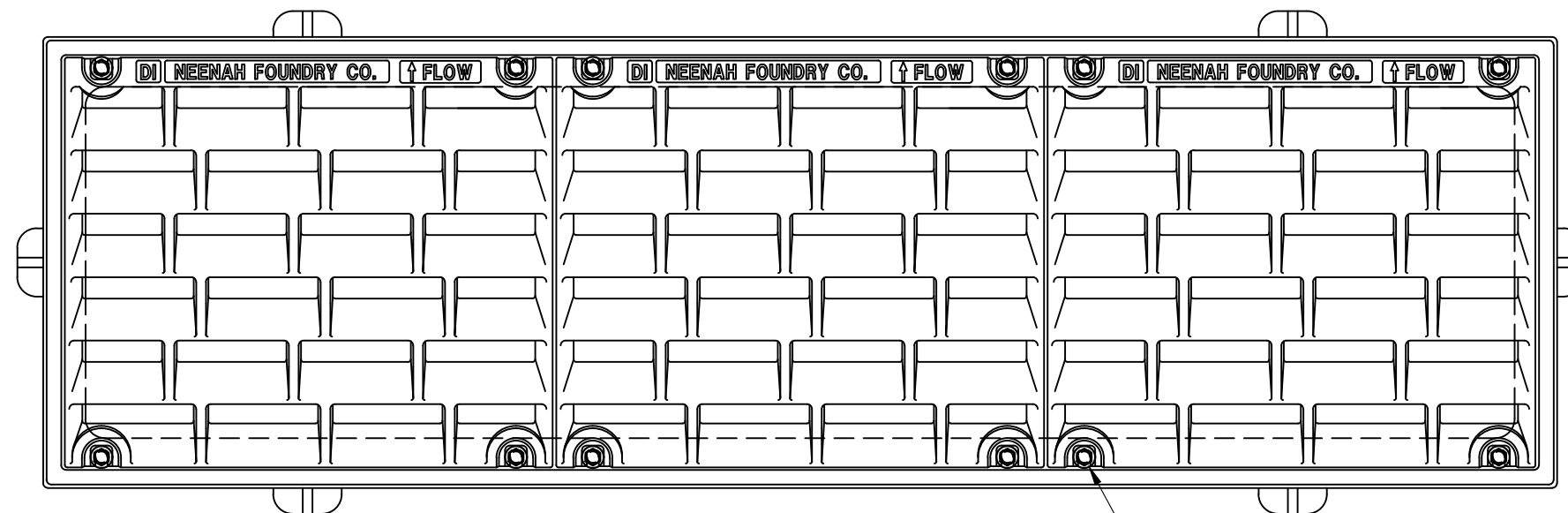
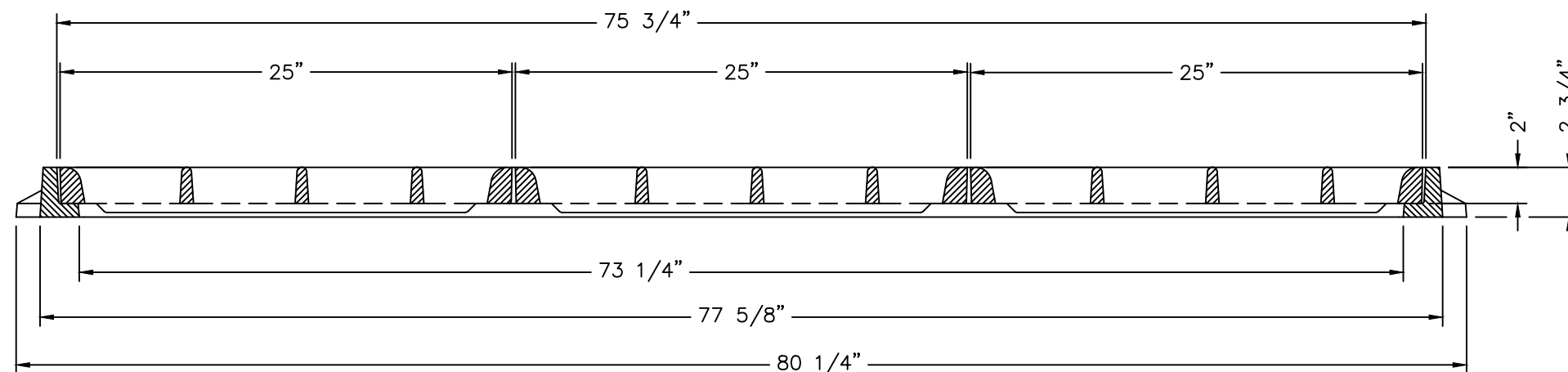
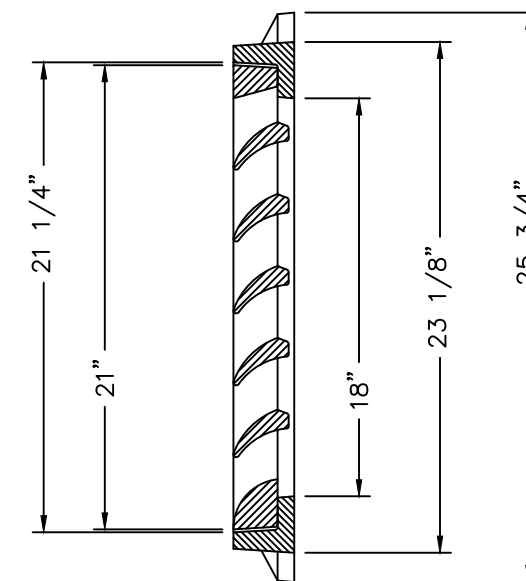




BOLT GRATE TO FRAME w/
1/2 - 13 X 2 1/2 STNLS.
STL. HEX BOLT w/ NARROW
WASHER (12 KITS NO. 91561)



COMPONENT NOS.: FRAME - 3900-0001, GRATE - 3 PCS. 3900-0010
MATERIAL: FRAME - CAST GRAY IRON ASTM A-48, CLASS 35B
GRATE - CAST DUCTILE IRON, ASTM A-536, GRADE 100-70-03
FINISH: NO PAINT UNLESS SPECIFIED ON PURCHASE ORDER
WEIGHT: FRAME 87#, GRATE 119# EACH WAS NF-3900T12

09-28-2009	UPDATED FRAME	RKB
01-21-2009	CHANGED THE BOLTS FROM 3/8" TO 1/2"	ELR
DATE	REVISION	INT

DR.	RKB/CSM
CH.	
APP.	
DATE	10-14-2008

SCALE	1/8"=1"
DIM CHK.	

TITLE:	R-3900-D FRAME & GRATE
NEENAH FOUNDRY COMPANY NEENAH WISCONSIN 54956	NF
NF- 3900 245	B