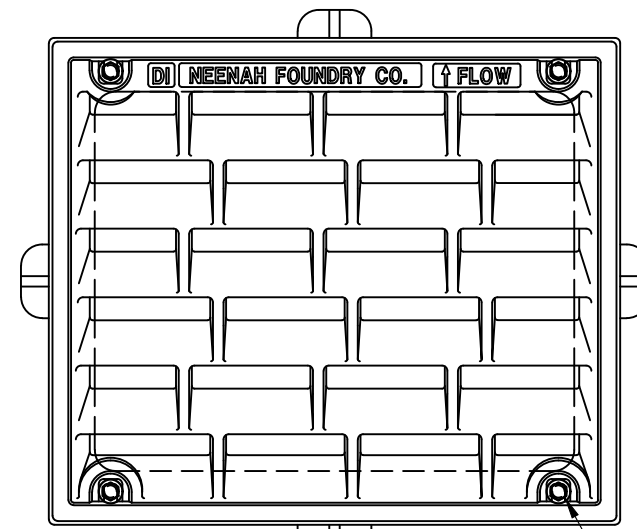
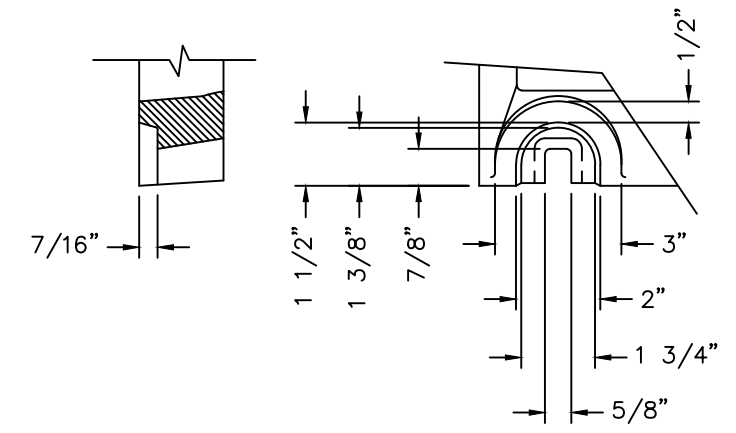
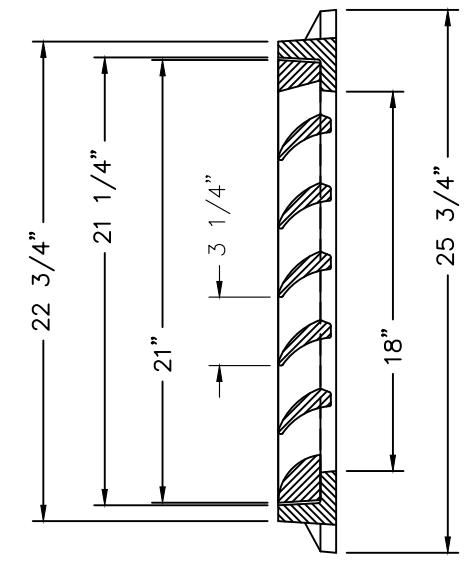
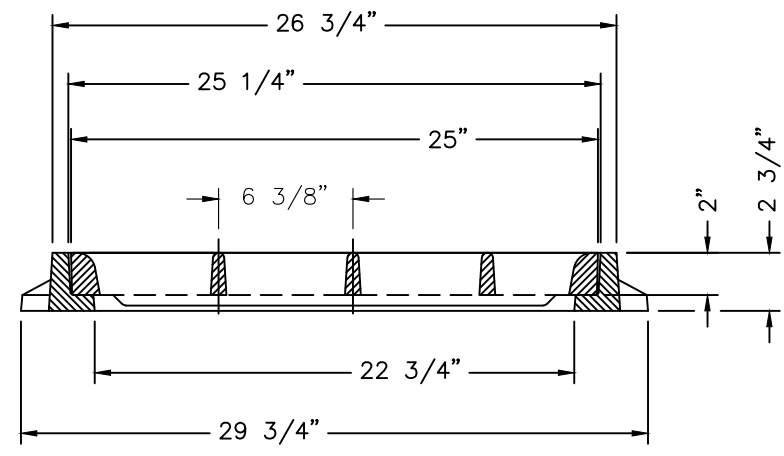




3 1/2"
1/2"

BOLT GRATE TO FRAME w/
1/2 - 13 X 2 1/2 STNLS.
STL. HEX BOLT w/ NARROW
WASHER (4 KITS NO. 91561)



BOLT SLOT DETAIL
SCALE - 1/4" = 1"

COMPONENT NOS.: FRAME - 0000-2334, GRATE - 3900-0010
MATERIAL: FRAME - CAST GRAY IRON ASTM A-48, CLASS 35B
GRATE - CAST DUCTILE IRON, ASTM A-536, GRADE 100-70-03
FINISH: NO PAINT UNLESS SPECIFIED ON PURCHASE ORDER
WEIGHT: FRAME 87#, GRATE 119# WAS NF-3900T10

09-28-2009	UPDATED FRAME	RKB
01-21-2009	REVISED THE BOLTS FROM 3/8" TO 1/2"	ELR
DATE	REVISION	INT

DR. RKB/CSM	SCALE 1/8"=1"	TITLE: R-3900-B FRAME & GRATE
CH.	DIM CHK.	NEENAH FOUNDRY COMPANY NEENAH WISCONSIN 54956
APP.	DATE 10-14-2008	NF- 3900 225 B