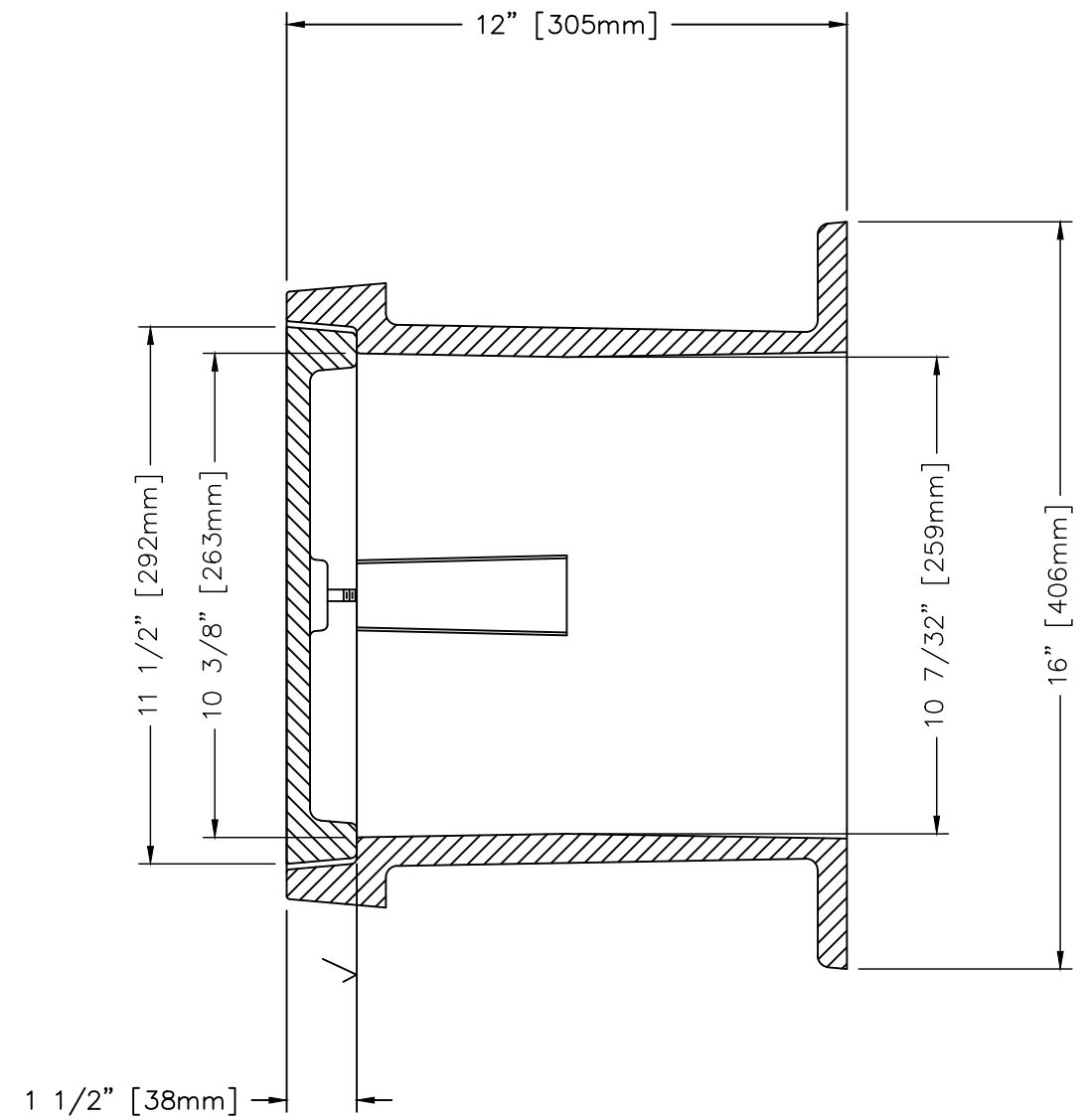
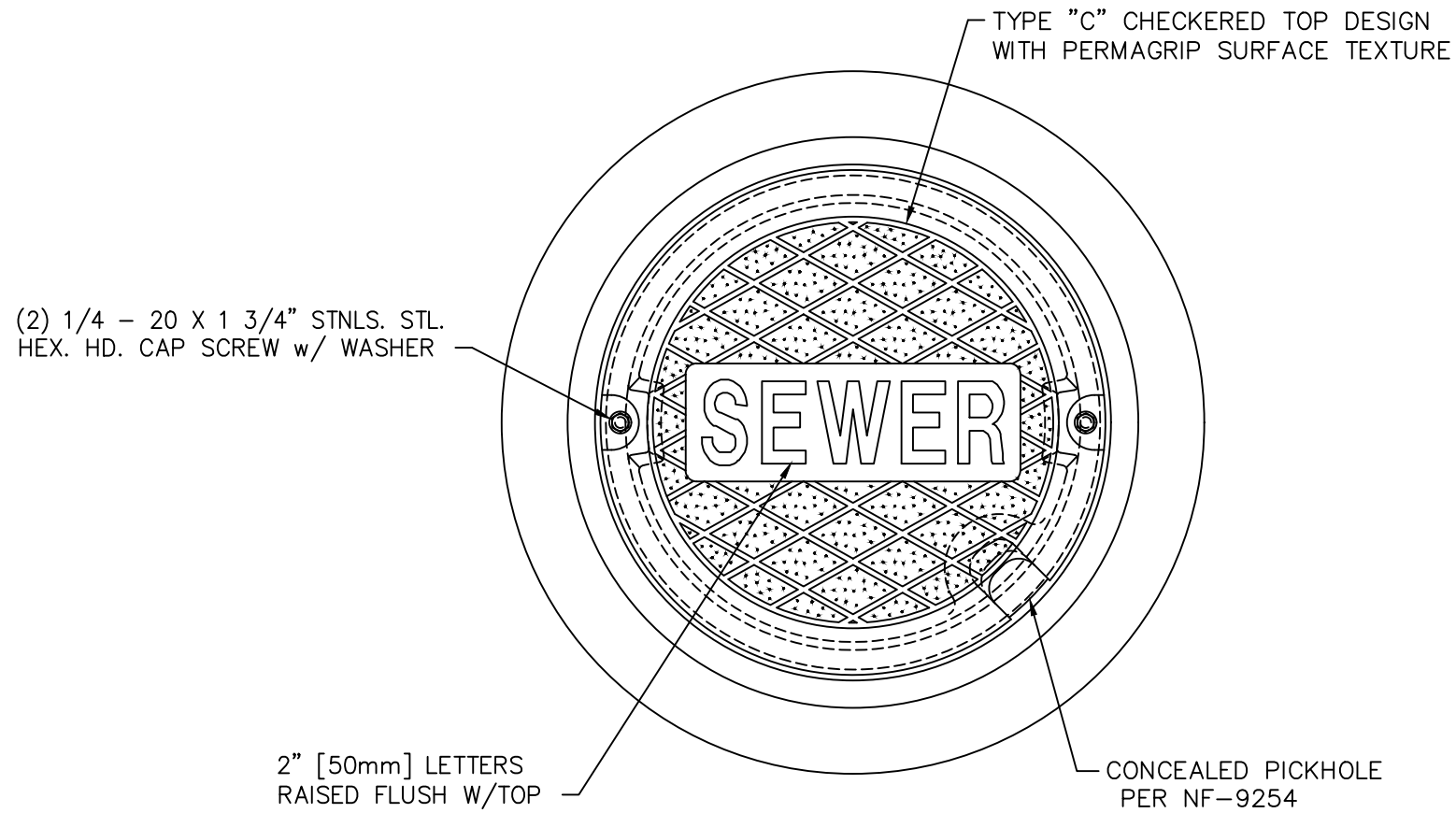




NOTE: ALL DIMENSIONS ARE SHOWN IN ENGLISH AND [METRIC].
 COMPONENT NO'S: FRAME 1977-0001, LID 1977-0009
 MATERIAL: CAST GRAY IRON ASTM A-48, CLASS 35B
 FINISH: NO PAINT
 WEIGHT: FRAME - 105#, LID - 20# WAS 1977-T01

07-06-2017	CORRECTED THE LETTERING SIZE	ELN
10-09-2014	UPDATED FRAME GEOMETRY	RKB
11-14-2003	CHGD. LENGTH OF BOLT, WAS 1 1/2"	CSK
DATE	REVISION	INT

DR. E. REMME	SCALE 1/4"=1"	TITLE: R-1977 FRAME AND BOLTED LID LETTERED "SEWER"
CH.		
APP.	DIM CHK.	NEENAH FOUNDRY COMPANY NEENAH WISCONSIN 54956
DATE 05-05-2003		NF-1977 405 B