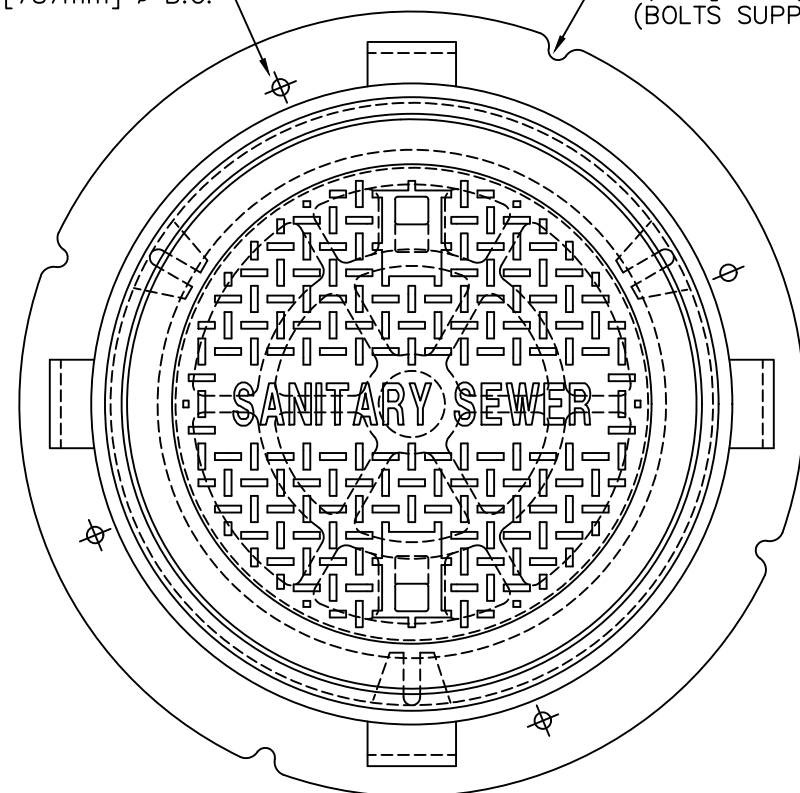
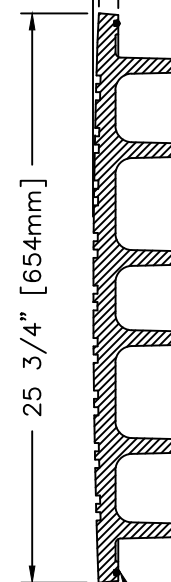


(4) 3/4" Ø [19mm]
ANCHOR BOLT HOLES
ON A 31" [787mm] Ø B.C.

(4) CUTOUTS 90° APART FOR
3/4" [19mm] Ø ANCHOR BOLTS
(BOLTS SUPPLIED BY OTHERS)



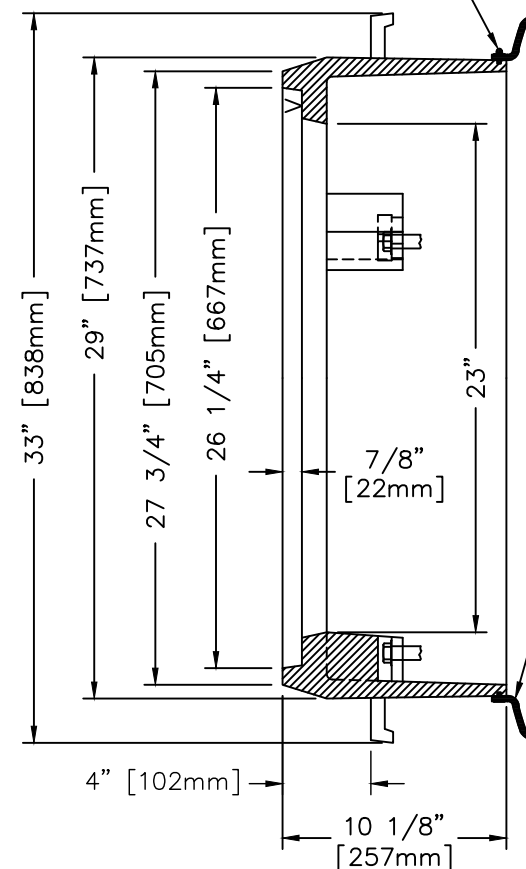
1/4" CROWN
[6mm]
7/8" [22mm]



1/4" [5mm] DIA.
POLYISOPRENE GASKET

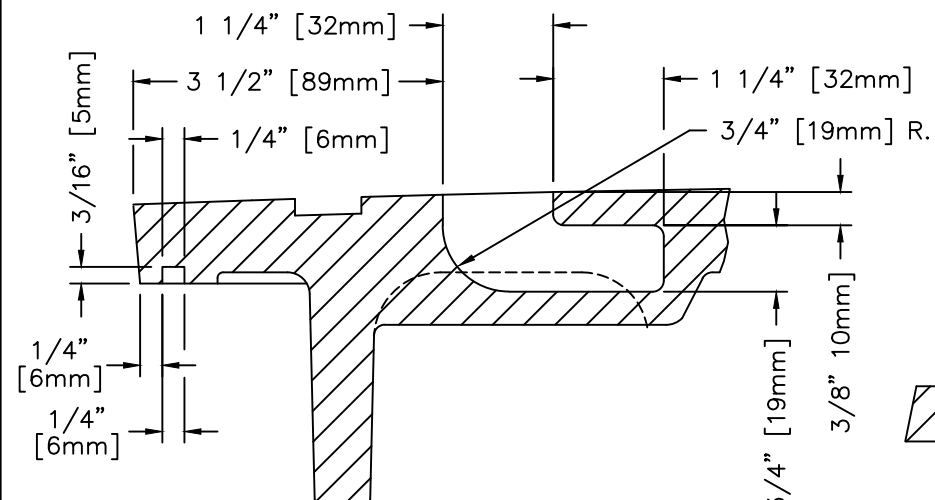
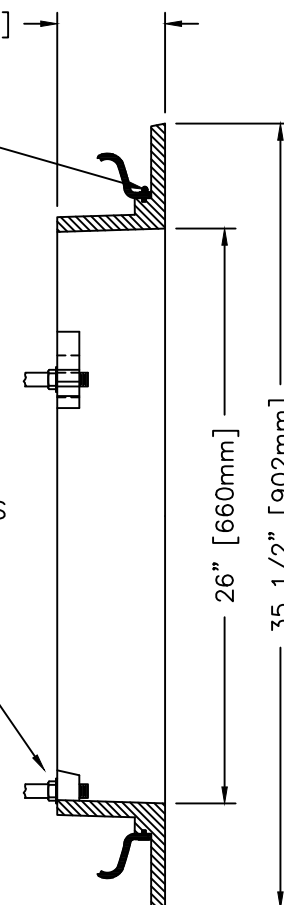
STNLS. STL.
WORM DRIVE CLAMPS
(HDW. #01634)

4 7/8" [124mm]

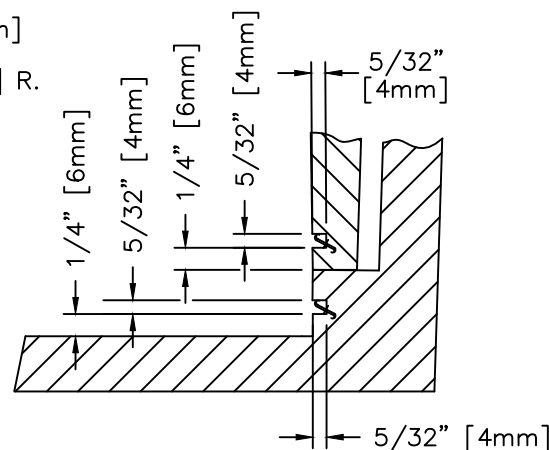


(3) 5/8"-11 X 5 1/2"
GRADE 8 ZINC PLATED
HEX BOLTS w/ WASHERS
& STNLS. STL. NUTS
(KIT #96691)

(1) 5" X 3/16"
[127mm X 5mm]
NEOPRENE GASKET
(HDW. #02759)



SELF-SEAL GROOVE AND CONCEALED PICKHOLE
HALF SCALE



GASKET GROOVE DETAIL
HALF SCALE

NOTE: ALL DIMENSIONS ARE SHOWN IN ENGLISH AND [METRIC].
COMPONENT NO'S.: 1955-0003, 1955-0004, AND 1733-0078
MATERIAL: CAST GRAY IRON ASTM A-48, CLASS 35B
FINISH: NO PAINT, UNLESS SPECIFIED ON PURCHASE ORDER
WEIGHT: 637 LBS./SET

DR. <i>D. Anderson</i>	SCALE 1/8"=1"	TITLE: R-1955-1 FLOATING MANHOLE
CH.		
APP.		
DATE 10-05-1987	NEENAH FOUNDRY	
www.nfco.com	NEENAH WISCONSIN 54956 PHONE 800-558-5075 LINCOLN, NEBRASKA 68529 PHONE 800-234-7466	
	NF-1955800	B

DATE	REVISION	DR	CH	APP
10-05-2016	MOVED THE ANCHOR LUG FROM 2" TO 4" FROM TOP	ELN	RKB	SPT
6-27-95	ADD DETAIL OF GASKET GROOVE	CSK		