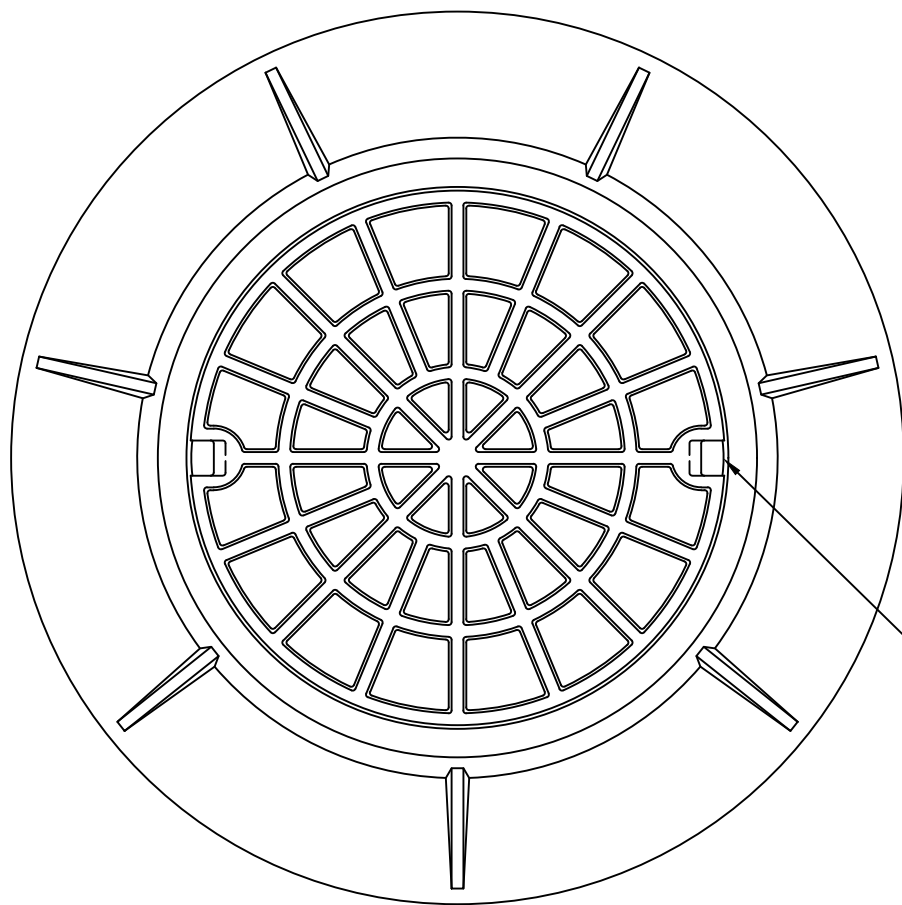
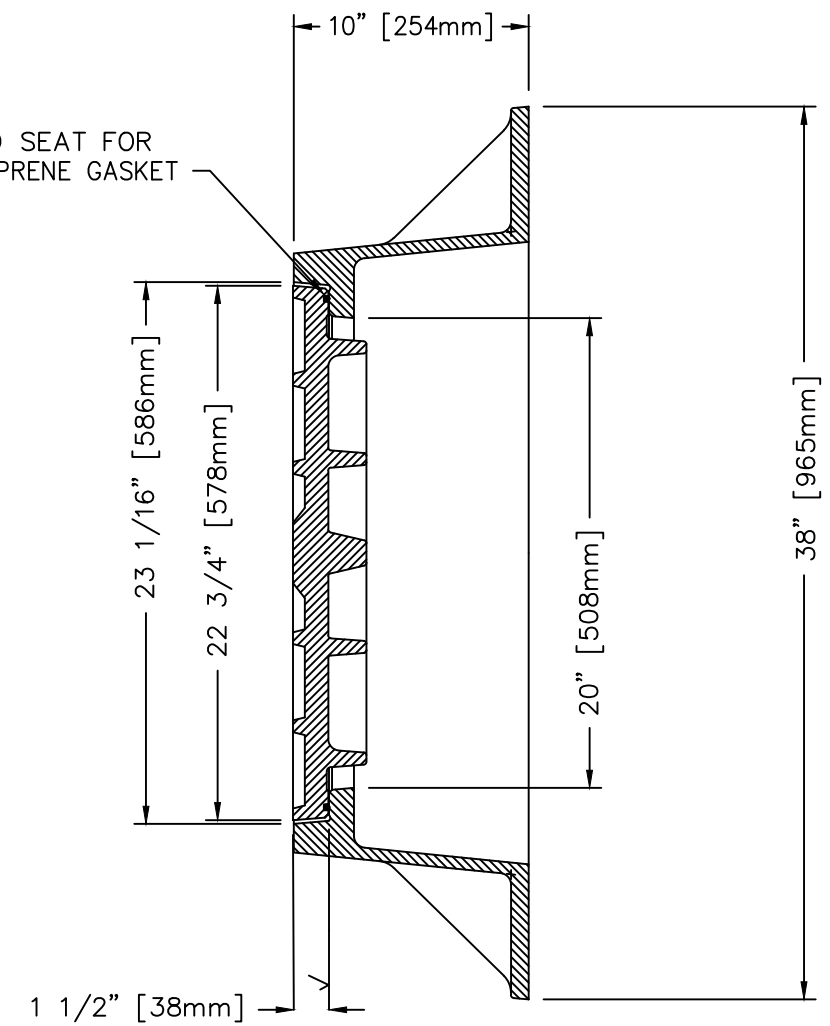




(2) CONCEALED PICKHOLES
PER NF - 22642

MACHINE GROOVE IN LID SEAT FOR
1/4" [6mm] DIA. POLYISOPRENE GASKET



NOTE: ALL DIMENSIONS ARE SHOWN IN ENGLISH AND [METRIC].

COMPONENT NO'S: FRAME 1660-0001, LID 1660-0021

MATERIAL: CAST GRAY IRON ASTM A-48, CLASS 35B

FINISH: NO PAINT

WEIGHT: 452#/SET

4-15-98	UPDATED DRAWING, REMOVED DOVETAIL FROM DESC.	ELR	
DATE	REVISION	INT	

DR. E. REMME	SCALE 1/8"=1"	TITLE: R-1660 FRAME AND SELF-SEAL LID		
CH.				
APP.	DIM CHK.			
DATE 3-11-91		NEENAH FOUNDRY COMPANY NEENAH WISCONSIN 54956	NF	NF-1660 453 B