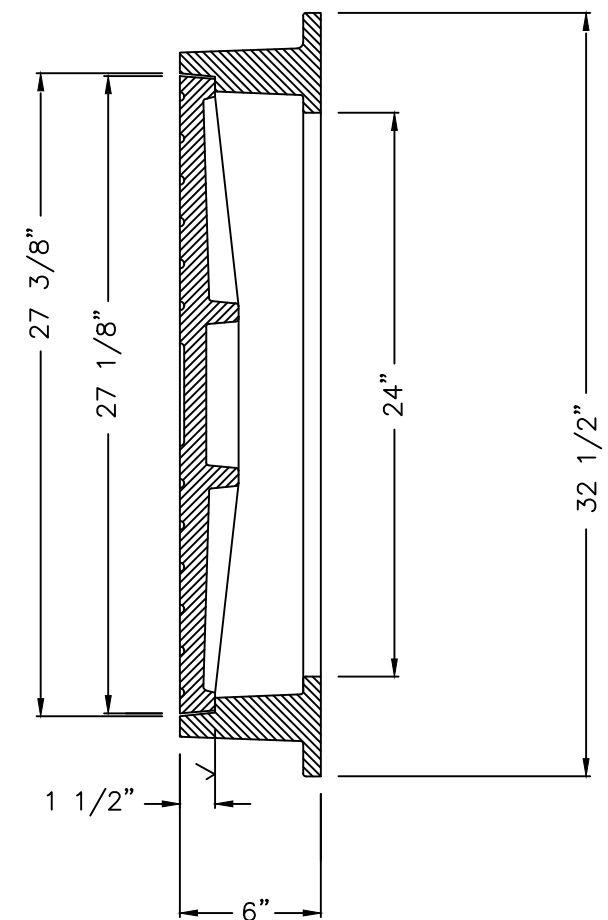
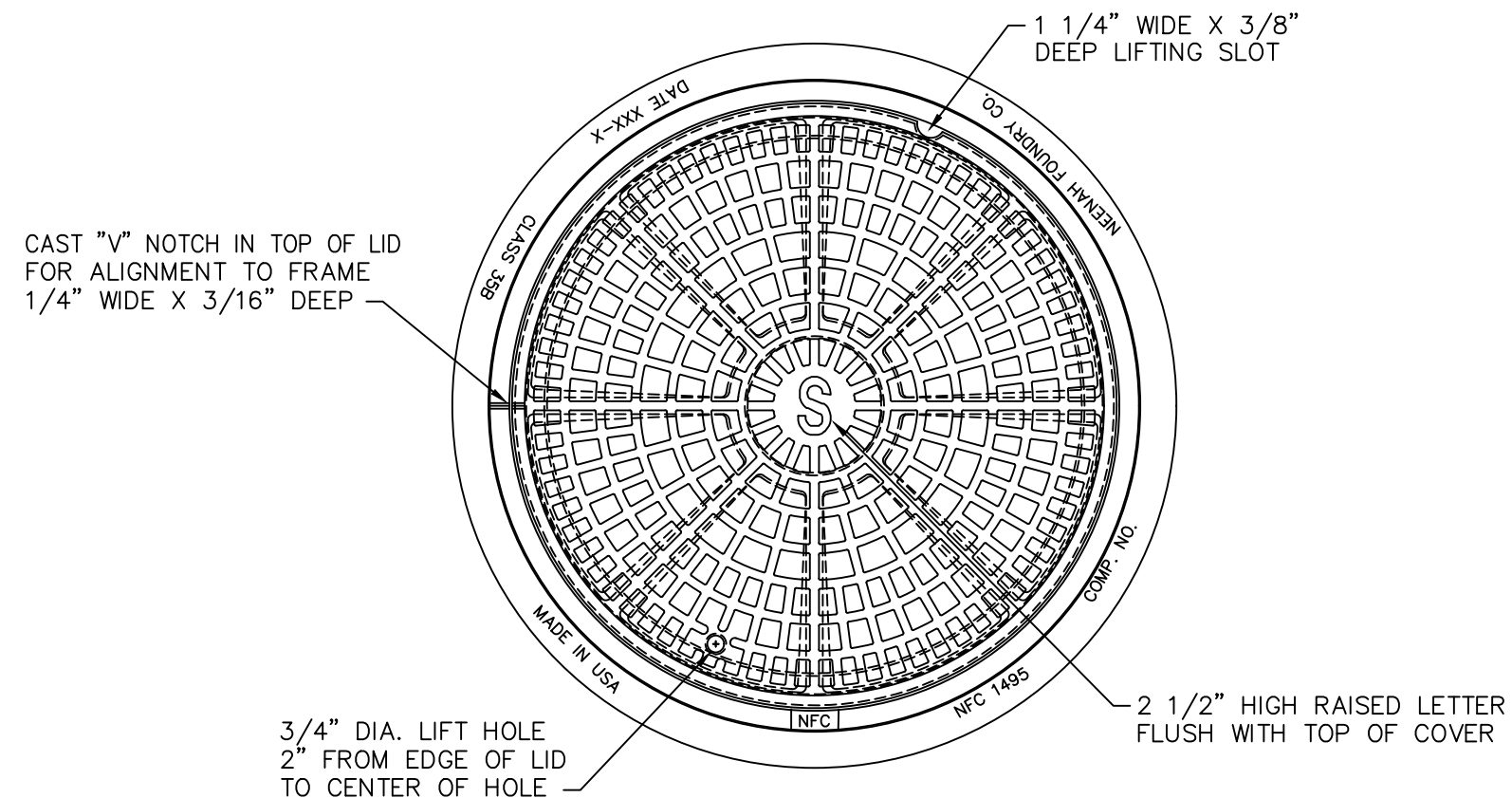




NOTES:

ALL DIMENSIONS SHOWN ARE IN ENGLISH.
 COMPONENT NO'S: FRAME 1575-0001; LID 1575-0002
 MATERIAL: CAST GRAY IRON ASTM A-48 CLASS 35B
 FINISH: BLACK PAINT (WHEN REQUIRED)
 FOUNDRY MARK SHALL BE SHOWN ON THE BOTTOM OF THE COVER
 FOUNDRY MARK SHALL BE SHOWN ON THE FRAME (INSIDE OR OUTSIDE)
 ALL DRAFT ANGLES TO BE 5°, UNLESS OTHERWISE SHOWN.
 ALL FILLETS ON RIBS ARE 1/8" RAD., ALL OTHERS ARE 1/4" RAD. UNLESS OTHERWISE SHOWN.
 COVERS SHALL BEAR THE LETTER "D" FOR STORM DRAINS
 AND 'S' FOR SEWERS. THE LETTERS SHALL BE APPROX. 2 1/2" HIGH
 WITH 1/2" LINE WIDTH AND PLACED IN THE CENTER OF THE COVER.
 COVERS SHALL ALSO BEAR THE AGENCY'S IDENTIFICATION IN
 ACCORDANCE w/ INSTRUCTIONS FURN. BY THE AGENCY.
 ALL LETTERS SHALL BE FLUSH WITH THE FINISHED SURFACE OF THE COVER.
 WGT.: FRAME EST. 260# +-5%; LID EST. 175# +-5%
 REF.: APWA-SCC STANDARD PLAN 630-0

DR. M. LAWTON	SCALE	TITLE: R-1575			
CH.	1/8"=1"	FRAME AND LID			
APP.	DIM CHK.	NEENAH FOUNDRY COMPANY NEENAH WISCONSIN 54956		NF-1575 150	B
DATE 01-27-94					